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Accept

N900040100

Setup Start *NS1*

Stop *NS2*:

Start Date: 6/03/13 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 6/10/13 **Req'd Qty:** 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: MCS Date: 13-06-03 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

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Item ID: D206-667-017

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Grounding Strap Installation

Start Date: 6/03/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/10/13 Req'd Qty: 2.00


2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00			<u>27</u>		<u>1314/4</u>		
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-667-017								
	Location: <u> </u>								
	PPP rev: <u> </u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ML5 1306-05

U13-06-05

Picklist Print

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Work Order ID: 102581

102581

Parent Item: D206-667-017

D206-667-017

Parent Item Name: Grounding Strap Installation

Start Date: 6/03/13

Required Date: 6/10/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 11.03.07 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN742D36

Purchased

No

110

Each

126.0000

2

4

AN742D36
Plain Clamp Loop

SMB 2

Location

Loc Qty

Loc Code

ST337A

100

125427

100

ST347

26

124688

18

124926

8

124926

MS9165-05

Purchased

No

110

Each

170.0000

2

4

MS9165-05
Bracket

SMB 2

Location

Loc Qty

Loc Code

ST291

170

124683

10

125396

60

125646

100

124683

MS21042-3

MS21042L3

Purchased

No

110

Each

737.0000

2

4

MS21042-3
USE MS21042L3

SMB 2

Location

Loc Qty

Loc Code

ST314

737

123352

237

123525

500

123352

Picklist Print

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Work Order ID: 102581

Parent Item: D206-667-017

Parent Item Name: Grounding Strap Installation

102581

D206-667-017

Start Date: 6/03/13

Required Date: 6/10/13

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-08

Purchased

No

110

Each

1,155.000

2

4

MS27039-1-08

Screw

5ms 27

Location

Loc Qty

Loc Code

GA	16
117423	16
ST305	3
121243	3
ST506	136
124326	136
ST509	1000
125654	1000

117423

NAS1149C0332R

Purchased

No

110

Each

13,973.00

4

8

NAS1149C0332R

Washer

5ms 27

Location

Loc Qty

Loc Code

FP001	264
123355	264
ST292	885
123248	18
123759	776
125268	91
ST511	10000
125654	10000
ST517	2824
124580	2824

124580

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Shop Packet Print

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Sh

5.3 CROSSTUBE KITS

Item	Qty -011	Qty -013	Qty -015	Qty -017	Part Number	Description
	X				D206-667-011	SPACER BLOCK KIT (-101)
		X			D206-667-013	NUT PLATE KIT (-101/-103/-105/-107/-203/-205/-207)
			X		D206-667-015	NUT PLATE KIT (-201)
				X	D206-667-017	GROUNDING STRAP INSTALLATION (-101/-103/-105/-107)
30	8				AN4-6A	BOLT
31	8				AN4-7A	BOLT
32	16				AN960JD416	WASHER
33	2				D3193-041	SPACER BLOCK ASSEMBLY
40		2			D2873-043	NUT PLATE
41		2			D2873-045	NUT PLATE
42			2		D2872-043	NUT PLATE
43			2		D2872-045	NUT PLATE
44		10			AN5-7A	BOLT
45		10	10		AN5-10A	BOLT
46		4	4		AN5-30A	BOLT
47		4			AN5-32A	BOLT
49		4	4		MS21042L5	NUT (OR MS21042-5)
50		18	18		NAS1149C0563J	WASHER (OR AN960JD516)
70				2	AN742D36	CLAMP
71				2	MS9165-05	ANGLE BRACKET
72				2	MS21042L3	NUT (OR MS21042-3)
73				2	MS27039-1-08	SCREW
74				4	NAS1149C0332R	WASHER (OR AN960C10L)

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Item ID: D206-667-017

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Grounding Strap Installation

Stop ***NS2***

Start Date: 6/03/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/10/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: MCS

Date: 13 06 03

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D206-667	D								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-667-017 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 13 06 03

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